



MERCATOR

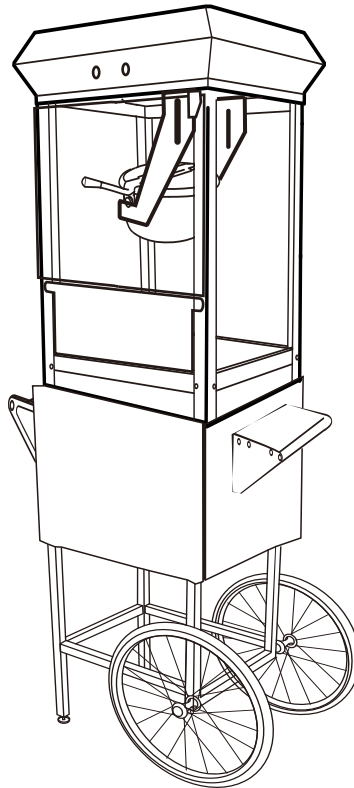
NAVIGATING SUCCESS

POPCORN MACHINE

INSTRUCTION MANUAL

Model Number: MPM4

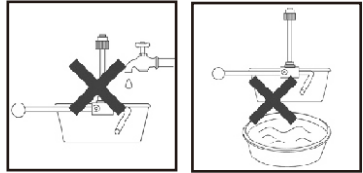
4oz Commercial Popcorn Machine



***PLEASE READ THE MANUAL THOROUGHLY PRIOR TO
EQUIPMENT SET-UP, OPERATION, AND MAINTENANCE.***

IMPORTANT SAFEGUARDS

1. READ ALL INSTRUCTIONS BEFORE USING YOUR POPCORN MACHINE
2. Do not touch hot surfaces. Always use handles or knobs to operate.
3. To avoid any risk of electrical shock, do not immerse cord or plug into water or other liquid.
4. Close supervision is necessary when the machine is being used near children.
Do not allow children to play with or operate the machine.
5. Unplug main power cord from outlet while not in use and before cleaning.
6. Allow HOT parts to cool down before handling.
7. Do not operate the appliance if the cord or plug is damaged, if the machine malfunctions, or if the unit has any mechanical damage. Send the unit to your nearest authorized service center for evaluation and repair (ONLY qualified technicians should open or repair the unit.).
8. To prevent injury, do not use accessories or attachments that are not provided by or recommended by the manufacturer.
9. Do not use outdoors.
10. Do not operate the machine using a dry pot without oil. This may cause damage.
11. Do NOT immerse the pot in water.

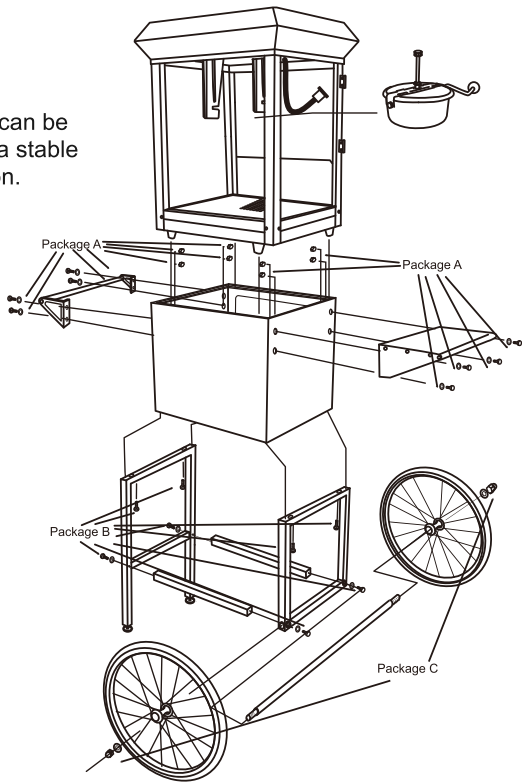


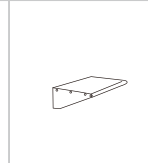
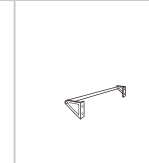
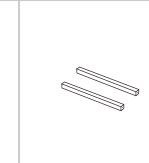
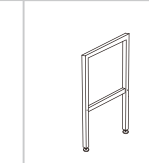
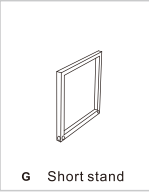
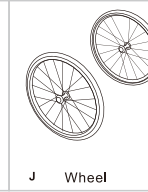
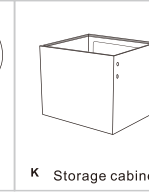
12. The pot surface is HOT and should NOT be touched during popping or before it cools after use.
13. Unplug, clean and cover the unit and store in a dry, safe place when not in use.
14. Do not leave power cord hanging over edge of table or counter or allow it to touch any hot surfaces.
15. Do not place the unit on or near a hot gas or electric burner or in a heated oven.
16. Extreme care must be taken if moving the appliance when it contains hot oil or other hot liquids.
17. Turn all switches to the OFF position before unplugging the power cord.
18. Do not use the appliance for any purpose other than its intended use.
19. To avoid overheating, always add oil before kernels prior to operating.
20. Extreme care must be taken when unloading popcorn.
21. Always place the unit over a countertop to prevent residual hot oil or water from causing burns.

SAVE THESE INSTRUCTIONS

4oz POPPER ASSEMBLY

Note: Main unit alone can be used when placed on a stable countertop for operation.



					
A Main unit	B Popping pot	C Working platform	D Handrail	E Square pole	F Long stand
					
G Short stand	H Wheel axle	J Wheel	K Storage cabinet	L Popcorn scoop	M Measuring cup set

Hardware kit included:

Package A, 9/16"x 1/2" bolts, nuts, washers - 8 pcs. each
 Package B, 9/16"x1-3/8" bolts x 8 pcs., washers x 4 pcs
 Package C, 9/16", Cap Nuts, washers x 2 pcs. each
 Package D, wrench x 2 pcs

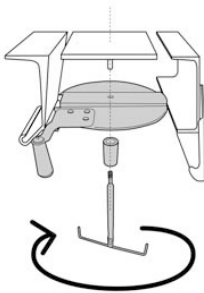
ASSEMBLY INSTRUCTIONS

MODEL: **MPM4**

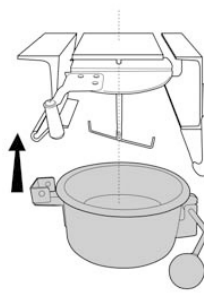
VOLTAGE: AC 120V 60Hz

INPUT POWER: 600W

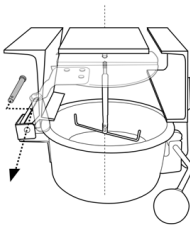
1. Use bolts & washers (Package B) provided to connect the long stand (F) and the 2 pcs. square poles (E) together.
2. Connect the completed assembly from Step 1 (above) with the short stand (G) using the bolts & washers provided. (Package B).
3. Insert axle (H) into short stand (G). Place washers (Package C) onto each side of wheels (J) and then secure them with round cap nuts by using the wrenches provided (Package D).
4. For easier assembly, turn the storage cabinet (K) upside down. Insert both ends of the short and long stand onto the bottom of (K) and attach using the bolts provided (Package B).
5. Turn the completed unit back to its upright position. Install the handrail (D) onto the left-hand side and the working platform (C) on the right-hand side by the nuts and bolts with washers included in Package A.
6. Place the main unit (A) on the top side of the storage cabinet. (**Caution:** Power cord outlet should be inserted into the u-shape position).
7. See below figures, place the pot(kettle B) onto the hanger. (Note: Roller bar should be on the door side)
8. Connect the power plug from the main unit ceiling with the socket on the bottom of the pot.
9. Open the door of the storage cabinet and release the spring shaft beneath the main unit in order to fix the main unit to the storage base.



Insert the lid to the top, screw on the stirrer rod



Hold the kettle on the hanger



Use a bar to pass through the kettle and hanger



lock the bar with a pin

INSTRUCTIONS FOR USE

- 1) Before using the unit, check that the voltage is suitable for your country.
Verify that the voltage matches the rating label located next to the power cord
- 2) Clean the internal surface of the popping pot and main unit surfaces.
- 3) Main unit has 2 function switches as follows:

Light Spot light

POP Stirrer and pot heater

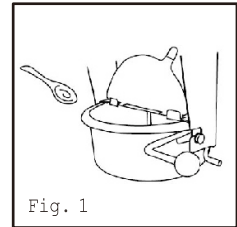


Fig. 1

- 4) Connect the pot to the supports on the main unit.
- 5) Turn on the **Light** and **POP** buttons, add the desired amount of butter or oil(Fig. 1). Do not use more than 5 ounces of oil.
- 6) Preheat the oil in the pot for 3 to 4 minutes until steam rises from the pot.

- 7) Open the lid and pour in the pre-mixed kernels. (Fig. 2)
Lid might be hot - use of an oven mitt is strongly recommended.

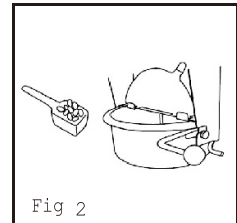


Fig 2

- 8) Popcorn will start popping out of the lid in about 2 to 3 minutes. (Fig. 4)
- 9) Switch off the **POP** when popping is complete(you will no longer hear a popping sound from the pot).
Rotate the roller bar of the pot to pour out all remaining popcorn from pot.
- 10) Keep the **POP** switch OFF if the unit is not continuously being used.

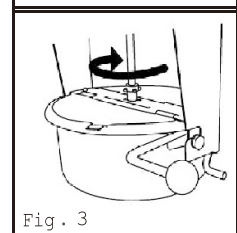


Fig. 3

- 11) Serve your popcorn with popcorn scoop provided.
- 12) Remove the plug from power supply if the unit is not being used for long periods of time.

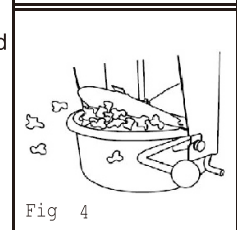


Fig 4

We recommend using the measurement equivalents listed below
Use the scoops provided to measure the kernels and oil

As a general rule, use a 3:1 ratio of popcorn kernels to oil

POT SIZE	KERNELS	OIL
2.5oz	1/3 cup	3/4 Tp (12ml)
4oz	1/2 cup	1-1/2 Tp (20ml)
6oz	3/4 cup	2 Tp (30ml)
8oz	1 cup	2-1/2 Tp (40ml)
10oz	1-1/4 cups	3 Tp (50ml)
12oz	1-1/2 cups	4 Tp (60ml)
16oz	2 cups	5 Tp (80ml)
20oz	2-1/2 cups	6-1/2 Tp (100ml)

1 serving = (+/-) 1oz



a.

b.

c.

a. Oil Spoon

b. Kernel Scoop

c. Popcorn Scoop

TROUBLESHOOTING

Kettle Not Heating	- Kettle needs to be replaced
Popcorn is burning	- Check the ratio of popcorn kernels to oil (see above table)
Popcorn doesn't pop	- Check the temperature of the kettle - Check if the HEAT switch is (ON)
Switches not lit	- Check if the plug is fully inserted into the wall outlet - Verify that the circuit breaker hasn't tripped.
Popcorn trapped in pot	- Check if the plastic gear housing is broken (inside the top of machine) - Check that the kernel quality does not exceed the pot capacity
Stirrer jumps	- Check if the plastic gear housing is broken (inside the top of machine)
Stirrer doesn't work	- Check that the Stir button is in the ON position - Check if the Stir button is glowing

CLEANING AND MAINTENANCE

To prevent accumulation on the bottom of the inner pot, it is strongly recommended that the pot be cleaned after every 3 to 4 uses.

After operating the popcorn machine, use a damp cloth to wipe down the main unit and glass surfaces. Empty the collection tray regularly to prevent bacterial buildup.

QUICK CLEANING INSTRUCTIONS

Switch OFF (II & 111). Pour 10-15 ounces of water into the inner pot. NO detergent is necessary. Switch the stirrer (II) & heater (111) back ON to boil the water and allow the stirrer to turn in order to remove any excess residue stuck on the surface.

Pour out the water after about 1 to 2 minutes of boiling. Repeat the same procedure 2 to 3 times for best results.

STANDARD CLEANING INSTRUCTIONS

1. Repeat the above **QUICK CLEANING INSTRUCTIONS** until the pot is clean.
2. Switch off the machine and wait for the popping pot to cool down.
Clean the inside and outside of the pot with a nonabrasive brush and a wet cloth. NEVER immerse the pot in water.



MERCATOR
NAVIGATING SUCCESS

©2025 MERCATOR